



LNP™ THERMOCOMP™ Compound RF006L

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound RF-1006 LE

Product reorder name: RF006L

LNP THERMOCOMP RF006L is a compound based on Nylon 66 resin containing 30% Glass Fiber. Added features of this material include: Low Extractible.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1600	kgf/cm ²	ASTM D 638
Tensile Strain, break	2.4	%	ASTM D 638
Tensile Modulus, 50 mm/min	107500	kgf/cm ²	ASTM D 638
Flexural Stress	2240	kgf/cm ²	ASTM D 790
Flexural Modulus	89000	kgf/cm ²	ASTM D 790
IMPACT			
Izod Impact, unnotched, 23°C	76	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	8	cm-kgf/cm	ASTM D 256
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	246	°C	ASTM D 648
PHYSICAL			
Density	1.59	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	0.4	%	ASTM D 955



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	280 - 305	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm